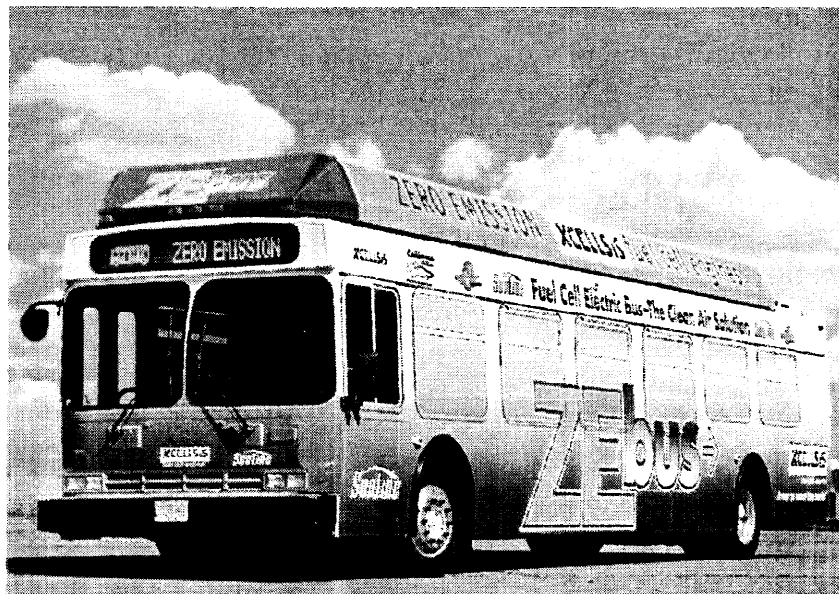




# **Federal Transit Administration**


## **SunLine Transit Agency**

### **Cooperative Agreement Project Number CA-26-7022**



**FINAL REPORT  
September 2, 2001**



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13. <b>ABSTRACT</b> (Maximum 200 words) This is the final report summarizing the Fuel Cell Demonstration Project activities of the XCELLSIS Zebus (zero emissions bus) performance at the SunLine Transit Agency in Thousand Palms, California. Under this demonstration project, SunLine participated with XCELLSIS in the fueling, training, operating, and testing of this prototype fuel cell bus. The report presents a summary of project activities, including the results of the 13-month test of the XCELLSIS Zebus performance at SunLine Transit. This final report includes data relating to Zebus performance, along with the successes achieved beyond the technical realm. The study concludes that the project was very useful in establishing operating parameters and environmental testing in extreme heat conditions and in transferring technology to a transit agency. At the end of the 13-month test period, the Zebus ran flawlessly in the Michelin Challenge Bibendum from Los Angeles to Las Vegas, a 275-mile trek. SunLine refueled the Zebus in transit in Baker, California, 150 miles from its home base. Everyone who encountered or rode the Zebus was impressed with its smoothness, low engine noise, and absence of emissions. The study states that the future for the Zebus looks very bright. Fuel cell projects are anticipated to continue in California and Europe with the introduction of new buses equipped with Ballard P5 and other fuel cell engines as early as the first half of 2003.				
14. <b>SUBJECT TERMS</b> Hydrogen fuel cells SunLine Transit Agency Zebus Test Fuel Cell Demonstration Project XCELLSIS Zebus Test			15. <b>NUMBER OF PAGES</b> 48	
			<div style="border: 1px solid black; padding: 2px; display: inline-block;"> Reproduced from best available copy. </div> 	
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1. Summary of Activities
2. Project Requirements/Tasks Completed
3. Xcellsis Project Reports for June,  
July and August, 2001
4. Xcellsis Summary Reports of Parts Removed  
and Road Calls as Related to the Zebus
5. Hydrogen Fuel Cell Engines and Related  
Technologies - Training Manual Introduction and  
Course Contents (by College of the Desert)



**Federal Transit Administration**  
Cooperative Agreement  
Project No. CA-26-7022  
Final Report  
September 2, 2001

As previously reported, the XCELLSiS ZEBus arrived at SunLine Transit Agency in Thousand Palms, CA on July 21, 2000. Thousand Palms is located near Palm Springs, CA in the lower Colorado Desert area known as the Coachella Valley. The designated start date for the 13-month test was August 2, 2000. From the program's inception, a Stuart Energy P3 electrolyzer, located at SunLine and funded by a U.S. Department of Energy grant, provided the required high purity hydrogen fuel.

In accordance with our FTA agreement, throughout the program, SunLine participated with XCELLSiS in fueling, training, operating and testing the bus. In cooperation with College of the Desert, SunLine finalized the production and development of a training manual entitled "Hydrogen Fuel Cells and Related Technologies" for technicians. XCELLSiS provided a final report summarizing bus operations at SunLine, a copy of which is attached. The notes below correlate to that report.



*Prototype fuel cell vehicles refuel at SunLine Transit Agency's public access hydrogen station in Thousand Palms, CA.*

While the report includes data relating to bus performance, it should be noted this demonstration program achieved success far beyond the technical realm. For any new technology to be successful, public opinion must be in its court. Fuel cells, in particular, have received an inordinate amount of attention in recent years, so demonstrating the technology at a transit property familiar with and in total support of clean fuels technology was extremely

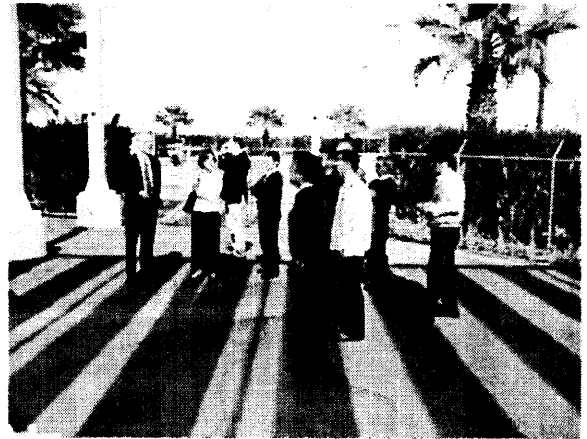
important to ensure understanding and acceptance.

Through the efforts of the marketing departments at SunLine and XCELLSiS, during its tenure at SunLine, the ZEBus was:

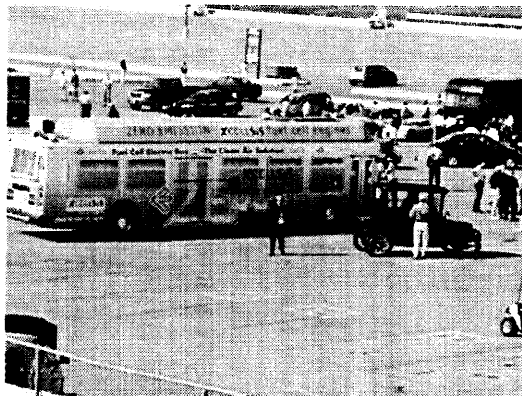
- filmed by half a dozen French, Japanese, Italian and German crews
- reviewed repeatedly by international journalists
- highlighted in brochures and the agency's annual report
- spotlighted in SunLine's new quarterly newsletter, *SunBuzz*
- featured in several "Energy Matters" educational video segments and
- viewed by thousands of people from nearly 20 countries, including groups participating in the CUTE (Clean Urban Transport for Europe) program in Europe and five international groups

- given a special award by the Michelin Challenge Bibendum in Las Vegas in October 2001, following completion of a 275 mile drive from Los Angeles. The Michelin Challenge is an annual international event which showcases clean alternative vehicles.

Among those to visit SunLine and see and/or ride the bus were numerous international transit and scientific delegations, international automakers, fuel cell researchers, air quality experts, the November 2000 Hydrogen Technology Advisory Panel (HTAP) meeting, the January 2001 American Public Transportation Association (APTA) Alternate Fuels Committee meeting, representatives from the California Air Resources Board (CARB), California Energy Commission (CEC), Department of Energy (DOE), Department of Transportation (DOT), Federal Transit Administration (FTA), South Coast Air Quality Management District (SCAQMD), top-ranking French officials attempting to set hydrogen policy, Canadian Ambassador Gilbert Parent, Israeli Minister of the Environment Tzachi Hanegby and such local organizations as Rotary, Kiwanis, various city managers, the police academy, College of the Desert and others.



*Thousands of international visitors and industry members saw the ZEBus during its stint at SunLine.*



*In a successful demonstration of technology transfer, SunLine provided mobile fueling and a driver for the ZEBus at the Michelin Challenge Bibendum.*

The ZEBus was prominently featured at the Coachella Valley Clean Cities Awards Luncheon, at an Earth Day event at The Living Desert and at a lecture at the Palm Desert Library. However it was most visible in the Michelin Challenge Bibendum at the California Speedway (shown here) and on the road to Las Vegas, where a SunLine driver helped set a new world record for distance and grade in a fuel cell bus. SunLine's fuel cell program was covered in every presentation made by SunLine personnel since the ZEBus arrived. Recent presentations include those made in the Palm Springs area and the Cities of Beijing,

Tokyo, New Delhi, Baltimore, Tucson, Chicago, Washington, San Diego and Chula Vista. In addition, the XCELLSiS on-site test engineer and other field reps were filmed by all three local television stations and interviewed by *The Desert Sun* daily newspaper.

As a result of the positive media exposure, thousands of people around the world look forward to the advent of zero-emission hydrogen fuel cell vehicles. As a result of what XCELLSiS learned by conducting its 13-month test at SunLine, future generations of heavy-duty fuel cell engines will be significantly improved. From



SunLine's perspective, the program was therefore an extremely important and successful step in the path toward commercialization of fuel cell vehicles for the transit industry.

#### DATA COLLECTION:

The information presented in **Figure 1.1 "Basic Vehicle Data"** describes the characteristics of the XCELLSiS P-4 fuel cell bus. This bus is the latest generation of the ZEBus and an improvement of the P-3 buses that were in service in Vancouver and Chicago. The P-4 was sent to the Palm Springs, CA area to determine the effects of extreme temperatures (up to 120 degrees), blowsand and other airborne contaminants on the fuel cell engine. The bus was used on several occasions to provide non-revenue service to a wide variety of people interested in riding. The data presented in the following figures describes the activities involved with testing on the local tracks.



*Chief Executive Officer Eduard Michelin (right) with SunLine and XCELLSiS team members at the world's largest alternate fuels road rally.*

The first project requirement was to maintain a mileage log so events of interest to a transit agency could be captured and evaluated at appropriate data collection points. This was done so elements of reliability and maintainability could be determined or projected. **Figure 2.1 entitled "Mileage"** presents the cumulative mileage incurred since July 20, 2000. In the final quarter, June - August 2001, the bus logged a total of 4,254.6 miles. Bus reliability and availability were greatly improved as a result of improvements made to the overall cooling system. Though the ZEBus was being upgraded throughout this period, it operated a total of 531.4 hours, a major increase in availability and reliability over previous quarters.

The pie chart titled "Accumulated Miles since July 20, 2000" outlines the transit track testing mileage (90%) compared to mileage associated with testing demonstration and training (10%). "Testing demonstrations" represented times the bus was avail-

able for riders; "training" targeted operators and mechanics. Both testing and training proved to be valuable tools to operators and mechanics, who are key to the successful implementation of a new technology at any transit property.



*Driven from Fontana to Las Vegas, the ZEBus set a new world's record for distance and grade.*

The pie chart "Accumulated Hours since July, 20, 2000" reflects the total hours accumulated on the bus' power systems during the test. As a comparison, SunLine's fleet average is between 17 and 19 miles per

hour. This compares favorably with XCELLSiS bus operations of 17.5 miles per hour (range 8.1 to 20.0 average).

It should be noted a number of hours were recorded for static testing to gather additional information on the power systems and duplicate a variety of conditions experienced on the road. Finally, SunLine was limited in the amount of fuel available on board due to elevated temperatures in the valley and a method of refueling (pressure transfer) that operated at less than optimal conditions. This required a careful evaluation of fueling conditions and requirements.

Another area of significant interest to a transit agency is outlined in **Figure 2.2 entitled "Fuel Consumption and Driving Range."** The fuel cell bus exhibited excellent fuel economy and fuel consumption was in the order of 5.07 miles per diesel gallon equivalent in the last month of operation. This compares favorably to 2.4 miles per diesel gallon equivalent, achieved with conventional buses operating on natural gas in similar transit service. Further improvements in fuel efficiency are anticipated with the introduction of an improved P-5 fuel cell engine.

Transit agencies are always concerned with support costs associated with bus operations. **Figure 2.3 entitled "Consumables"** summarizes the usage of the different consumables. The Coachella Valley's extreme desert conditions indicated a need to improve cooling efficiency. Changes were implemented to improve cooling performance that produced an increase in engine efficiency, a reduction in the number of purges and overall water consumption, and greater fuel cell reliability. Road calls were virtually eliminated in August and it is anticipated that the frequency of inspections could be further reduced with future fuel cell systems.

**Figure 2.4 entitled "Maintenance"** addresses maintenance requirements and related support costs, and reflects the maturity of the technology. Increased inspections were planned into this project so appropriate standards could be developed for OEM's. A total of 315.8 hours were deemed necessary for maintenance inspections to run the bus for 15,154.1 miles and 865.3 hours. It is anticipated that these hours will decrease with continued technological improvements.

**Figure 2.5 "Road Calls"** assists transit agencies in identifying the reliability of system hardware. Only one road call was necessary in August and this reflects well on the improvements made to the cooling system. Many of the 24 calls during this period were attributable to erroneous shutdowns and system sensitivity warning lights / alarms. It must also be noted that the desert's summer heat provided the harshest of environments for testing.



*SunLine and XCELLSiS received special recognition at the Michelin event.*

## **TRAINING AND TECHNOLOGY TRANSFER**

The final draft of the "Hydrogen Fuel Cell Engines and Related Technologies Manual" was reviewed in December 2001. The manual is the first of its kind and provides an excellent base for training purposes and curriculum development. The updated final copy of the manual is completed and included herein. Please see tab number 5.

## **INTERNAL TRAINING, EVALUATION AND FOLLOW-UP**

SunLine mechanic Dino Juarez assigned to this training from June 2001 through September 2001. As previously indicated, other mechanics and supervisors were also included when specific training procedures took place.

## **CONCLUSION**

The project was very useful in establishing operating parameters and environmental testing in extreme heat conditions, and in transferring technology to a transit agency. Data collection is recognized in the operating and support functions as a necessary prelude to the successful introduction of fuel cell transit vehicles. Similarly, operating data will lead to improved components and a P5 fuel cell engine with greater power, energy efficiency and reliability.

At the end of the 13-month test period, the bus ran flawlessly in the Michelin Challenge Bibendum from Los Angeles to Las Vegas, a 275-mile trek. SunLine refueled the ZEBus in transit in Baker, CA 150 miles from its home base in Thousand Palms, CA. Refueling was a precautionary measure taken in anticipation of extensive idling upon arrival at Las Vegas, given the strong media and public representation. SunLine also provided mobile hydrogen-fueling services to other Bibendum vehicles upon request.

In the Coachella Valley, Los Angeles, Fontana and Las Vegas, all who encountered and/or rode the ZEBus were impressed with its smoothness, low engine noise, absence of odors and emissions, and just loved the ride. The future for the ZEBus looks very bright!

Fuel cell projects are anticipated to continue in California and Europe with the introduction of new buses equipped with Ballard P5 and other fuel cell engines as early as the first-half of 2003. SunLine looks forward to its continuing role as a test site for next generation fuel cells and ancillary systems. Improvements in power, reliability and energy efficiency will be instrumental in reducing harmful emissions and lessening our dependency on foreign oil imports.



## Fuel Cell Bus Demonstration

### STATUS OF PROJECT REQUIREMENTS/TASKS

Final - September, 2001

		STATUS
<b>FTA Requirements:</b>		
1	Procure and road test a 40' bus, etc.	Completed
2	Demonstrate and test a fuel cell bus w/Xcellsis, etc. (13 mos.)	Completed
3	Provide transit agencies w/information, etc.	End of project
4	Results of testing and demonstration to be disseminated to others	To be provided by FTA per Shang Hsiung
5	Demonstration to provide information as follows:	
	Operations	Completed
	Maintenance	Completed
	Management	Completed
	Traning Issues	Completed
6	Develop training manuals in conjunction w/XCELLSIS, etc.	Completed
7	Demonstration to be coordinated w/other SunLine projects:	
	Construction of solar and wind powered hydrogen generation facility	Completed
	Stuart's P-3	Completed
	RTA, SunLine, SCAG ITS grant	In work
8	Quarterly Reports Required	Completed
<b>SunLine/XCELLSIS Agreement</b>		
<i>Xcellsis Obligations:</i>		
1	Deliver Bus in the first half of 2000	Completed
2	Conduct some testing in Vancouver (2 mos.) before comes to SunLine	Completed
3	Xcellsis to deliver bus at its cost.	Completed
4	Provide SunLine w/the following:	
	Engineering design and project management support	Completed
	Safety assurance plan integration services and hardware	Completed
	Maintenance services and hardware to include tools, manuals, etc.	Completed
5	Provide a test engineer, mechanical tech and elecrical tech	Completed
6	Make one test manager and one data controller available	Completed
7	Allow SunLine to show bus 4 hrs. per month w/in 50 mi. radius	Was shown to groups at SunLine almost daily
8	Review possiblity of upgrading P4 to P5 engine	Unfunded

## Fuel Cell Bus Demonstration

### STATUS OF PROJECT REQUIREMENTS/TASKS

Final - September, 2001

9	Provide Monthly reports	Completed
	Basic Vehicle Data	Completed, see attached
	Operation Data	Completed, see attached
	Mileage	
	Fuel and other consumable	
	Vehicle range	
	Maintenance interval, labor hours, parts	
	Brake wear	
	Road Calls	
	Fuel Cost	
	Reliability - am pull-outs met	
	[SunLine to assist w/this data]	
10	Allow SunLine and U.S. government to disclose the data	Agreed
11	Cooperate w/SunLine in training, maintenance and development of training program.	Completed
	<i>SunLine Obligations</i>	
1	Supply hydrogen	Completed
2	Cooperate w/XCELLSIS to obtain license to operate in California	Completed
3	Supply a bus maintenance bay and shelter	Completed
4	Provide utilities	Completed
5	Provide operators	Completed
6	Upgrade facilities for hydrogen safety to include sensors and a fire suppression system	Completed
7	Provide bus consumable, I.e., tires, brakes, etc.	Completed
8	Provide maintenance, labor and materials	Completed
9	Perform road test, under direction of XCELLSIS	Completed
	<i>Phase II: SunLine and Xcellsis Obligations</i>	
1	Develop specs for a fuel cell bus chassis	Completed
	Apply for funding to assist the selected OEM in the development	Done in cooperation
2	phase	w/A.C. Transit, Oakland
		In process in cooperation
3	Select an OEM, execute contract, etc.	w/A.C. Transit, Oakland

## QUALITY SYSTEMS DEPARTMENT



**TITLE**      **CUSTOMER REPORT OF ZEBUS AT SUNLINE TRANSIT**  
**(JUNE 1, 2001 to JUNE 30, 2001)**

**FILE #:** QSR-0052

**DATE:** 7/6/2001

**PAGE:** 1 of 5

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**PREPARED BY:**                Zhenqi Liu

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TITLE

**CUSTOMER REPORT OF ZEBUS AT SUNLINE TRANSIT  
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**THIS DOCUMENT ADDRESSES ALL SUNLINE TRANSIT REPORTING REQUIREMENTS TO THE FEDERAL TRANSIT ADMINISTRATION REFERENCE AGREEMENT 201-11-G, SECTION 2.11 (a) I, ii, iii, iv and (b) I, ii, iii, iv, vi.**



## QUALITY SYSTEMS DEPARTMENT

**XCELLSiS**  
*The Fuel Cell Engine Company*

TITLE

**CUSTOMER REPORT OF ZEBUS AT SUNLINE TRANSIT  
(JUNE 1, 2001 to JUNE 30, 2001)**

FILE #: QSR-0052

DATE: 7/6/2001

PAGE: 3 of 5

### 1. BASIC VEHICLE DATA

## QUALITY SYSTEMS DEPARTMENT

**XCELLSiS**  
*The Fuel Cell Engine Company*

TITLE

**CUSTOMER REPORT OF ZEBUS AT SUNLINE TRANSIT  
(JUNE 1, 2001 to JUNE 30, 2001)**

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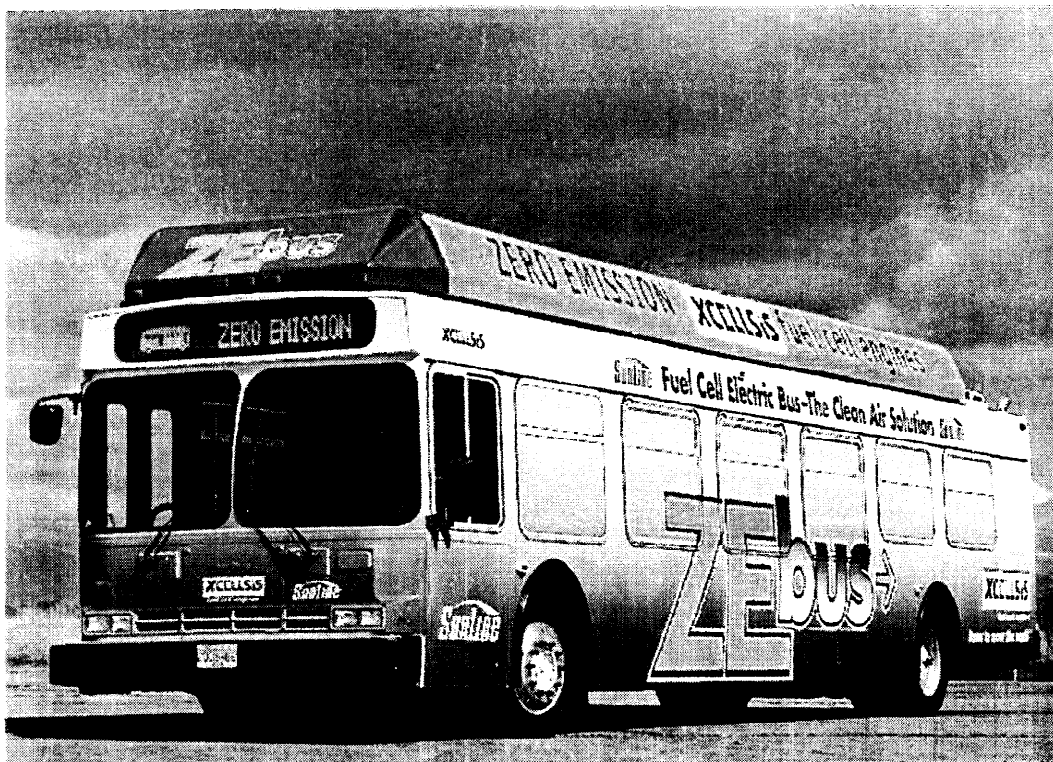
## 2. OPERATION DATA

## 1.1 BASIC VEHICLE DATA

### (a) Basic Vehicle Data

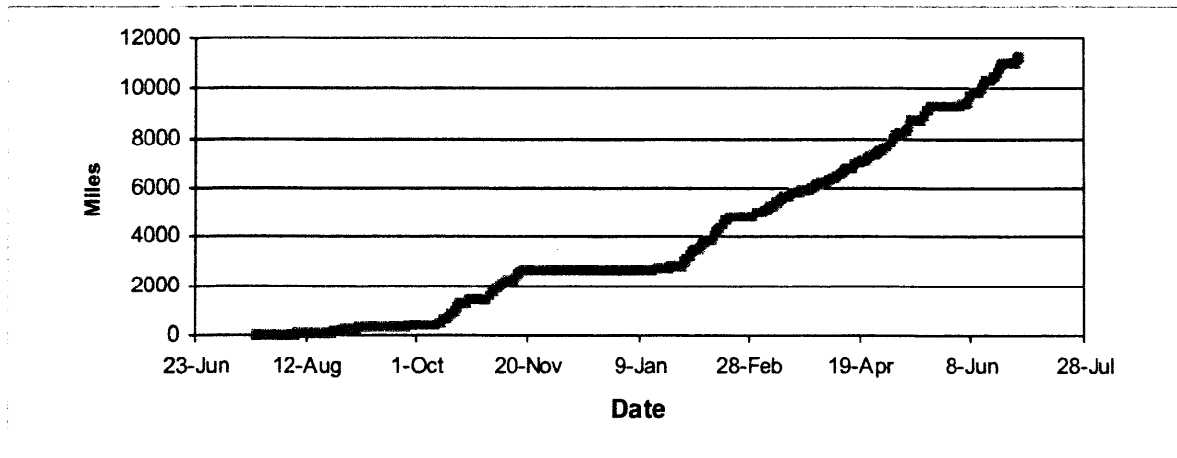
VEHICLE ID		2FYE2LM19RP015476
PHYSICAL DIMENSIONS		40.8x8.5x11.0 ft (12.4x2.57x3.4 m)
CARRYING CAPACITY:		
	Seated	39 + 1 driver
WEIGHT:		
	Curb - Weight	32,013 lb (14521 kg)
	GVWR	38,581 lb (17500 kg)
HYDROGEN TANK:		
	Type	DYNETEK-DYNECELL (TYPE-3)
	Number	8 cylinders
	Compression Pressure	3600 psig
	Volume [M3]	90.41 Cubic feet (2.56 Cubic meter)
	Capacity	100.5 lb (45.6 kg)

### (b) Picture of ZEBUS



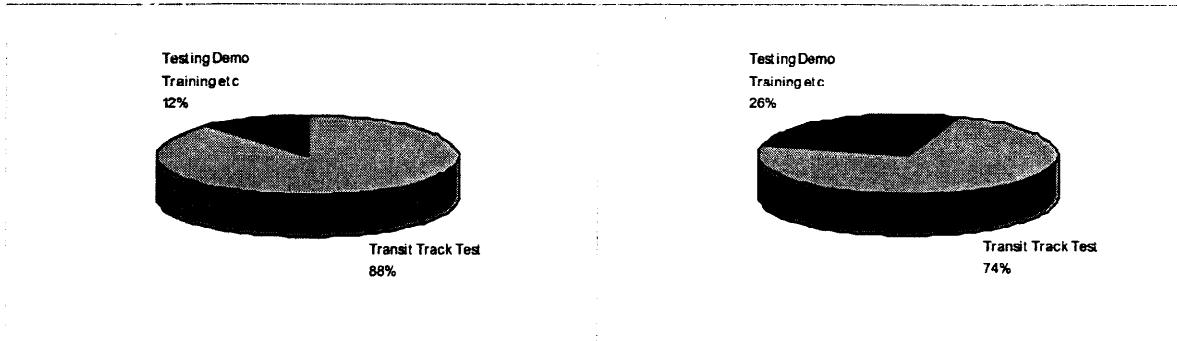
## 2.1 MILEAGE

(a) Accumulated miles (all purposes) of ZEBUS at SUNLINE since July 20, 2000



(b) Accumulated miles since July 20, 2000

(c) Accumulated hours since July 20, 2000



(d) Summary of Accumulated miles and hours since July 20, 2000

	Accumulated miles	Accumulated hours	Average speed [mile/hr]
Transit Track Test	9930.2	469.2	21.2
Runs of other purposes	1336.0	168.5	7.9
Total	11266.2	637.7	17.7

### ANALYSIS:

#### ANALYSIS OF CURRENT SITUATION:

1. High hours relative to low miles are the result of functional testing of engine with bus in static condition ( ie. Non-road testing).
2. Unexpected high bus failure rate directly affected availability for scheduled runs.
3. Fuel station performance resulted in limited fuel availability.
4. Water balance has affected scheduled runs.
5. Excessive ambient temperatures limiting engine power output.

#### APPLICABLE SOLUTION UNDER EVALUATION (Short Term):

1. Limit of engineering P4T upgrades to essential requirements only.
2. Operate test lab P4T engine in Vancouver (Canada) for functional tests to pre-empt failures and evaluate components and sub-systems related to bus engine.
3. Alternate hydrogen sources are being reviewed by SunLine.
4. Optimize cooling system to improve water balance by allowing rad. fans to be operated 100%, obstruction from air intake, separate radiator from engine bay.

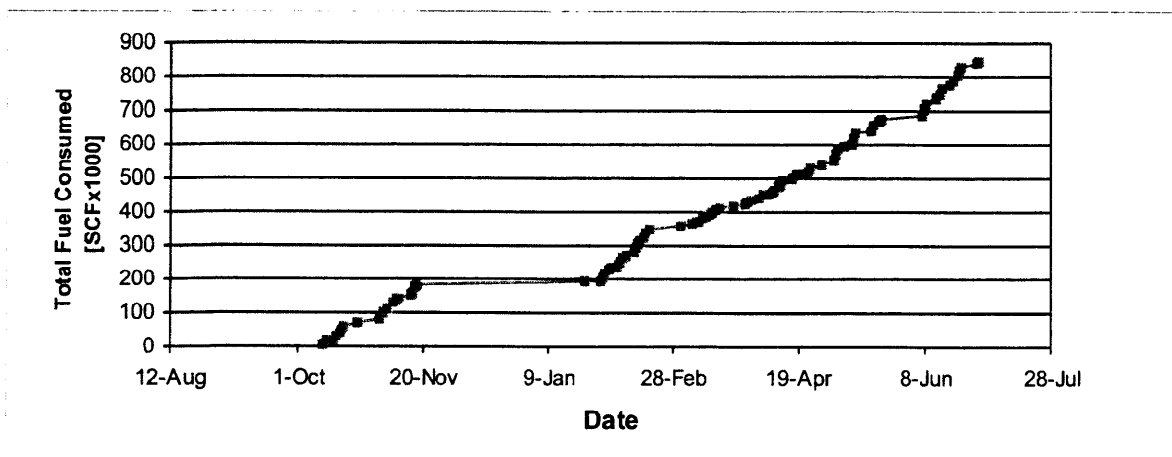
#### EXTENDED SOLUTION (Long Term):

1  
2

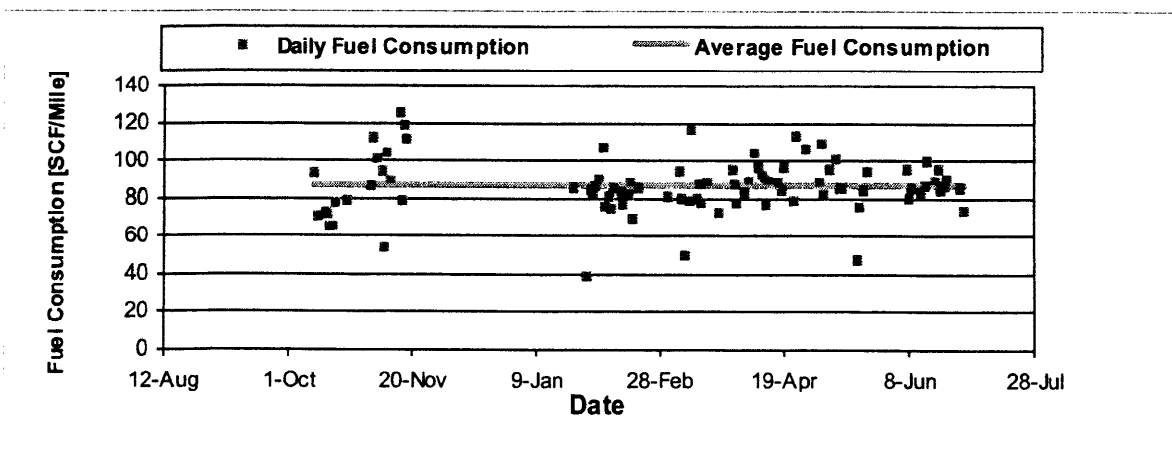
E g g y g g .

## 2.2 FUEL CONSUMPTION AND DRIVING RANGE

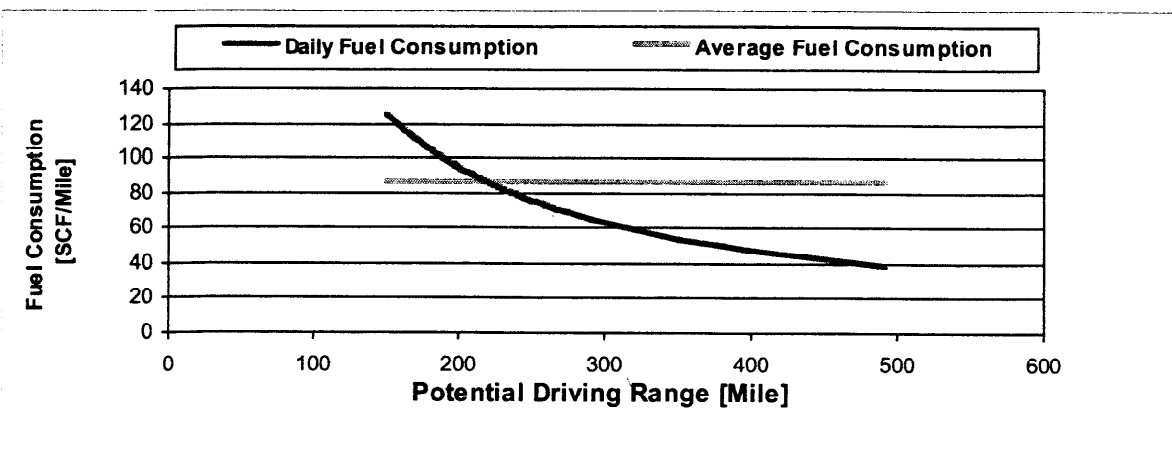
(a) Total Fuel Consumed of ZEBUS for Transit Track Test since July 20, 2000



(b) Fuel Consumption of ZEBUS for Transit Track Test since July 20, 2000



(c) Potential Driving Range of ZEBUS with Full Tank



## 2.2 FUEL CONSUMPTION AND DRIVING RANGE

*(Continues from previous page)*

### CONCEPTS:

1. Graph (a), "Total Fuel Consumed of ZEBUS for Transit Track Test since July 20, 2000", shows total hydrogen consumed for transit track tests since July 20, 2000.
2. Graph (b), "Fuel Consumption of ZEBUS for Transit Track Test since July 20, 2000", shows daily and average consumption for transit track tests.
3. Graph (c), "Potential Driving Range of ZEBUS with Full Tank", shows fuel consumption vs. correspondent potential driving range (red line). The potential driving range at average fuel consumption can be read at the intersection of the line "Daily Fuel Consumption" (Red) and the line "Average Fuel Consumption" (Green).

### ANALYSIS:

#### ANALYSIS OF CURRENT SITUATION:

1. Fuel efficiency of fuel cell engine has been limited by the purge cycle. Purging medium is hydrogen and is used to prevent water accumulation and discharge of accumulated fuel impurities.
2. Fuel efficiency of fuel cell engine is negatively affected by parasitic loads.
3. Total kilograms of hydrogen consumed for transit track test at SunLine from July 20, 2000 to date is 2037.2 kg (844980 SCF)

#### APPLICABLE SOLUTION UNDER EVALUATION (Short Term):

1. Review and seek to optimize the purge cycle.
2. Operate at optimal efficiency.
3. Implement cooling system changes such as increase radiator air flow by removing DI filter canister from air intake area.
4. Implement overcooling on down-transients to reduce average fan power.

#### EXTENDED SOLUTION (Long Term):

1. Reduce purging as much as possible.
2. Improve hydrogen recirculation.
3. Reduce parasitic loads.
4. Optimize drive train ratios.

## 2.3 CONSUMABLES

### (a) Summary of Consumables since July 20, 2000

	Hydrogen [SCF x 1000]	DI Water [Gallon]	Glycol [Gallon]	ATF [Gallon]	Lube Oil [Gallon]
July 2000	13.6				
August 2000	41.4		53		
September 2000	25.4	15			
October 2000	82.5				
November 2000	123.5	17			
December 2000	4.0				
January 2001	41.5				
February 2001	143.9	5			
March 2001	115.7	2			
April 2001	134.3	7			
May 2001	158.2	27		5	4
June 2001	179.7	24			
<b>Total</b>	<b>1063.6</b>	<b>97</b>	<b>53</b>	<b>5</b>	<b>4</b>

#### CONCEPTS:

1. The list above shows the summarized consumption results of consumables for all purposes of operation since July 20, 2000 up to the end date of this report.

#### ANALYSIS:

##### ANALYSIS OF CURRENT SITUATION:

1. High consumption of glycol and DI water is due to increased engine interventions requiring flushing of all circuits.
2. Functional tests pushing systems to their limits resulting in frequent change outs.
3. Frequent system inspections result in excessive replacement of consumables.
4. Cooling system is at maximum limiting water balance.

##### APPLICABLE SOLUTION UNDER EVALUATION (Short Term):

1. Completion of function testing on vehicle.
2. Transfer functional tests to the lab. engine.
3. Increase air flow to radiator to improve cooling efficiency.

##### EXTENDED SOLUTION (Long Term):

1. Inspection frequency will be decreased as result of test experience.
2. Gain a greater understanding of system limits.
3. Increase cooling system capacity.

## 2.4 MAINTENANCE

### (a) Summary of Scheduled Maintenance since July 20, 2000

Scheduled Maintenance	Maintenance Interval	Accumulated number of times of implementation	Accumulated hours of implementation
Scheduled 6000km Inspection	Every 3728 miles (6000 km)	2	15.0
Scheduled 24000km Inspection	Every 14913 miles (24000 km)		
Scheduled 48000km Inspection	Every 29826 miles (48000 km)		
600hr Transmission Filter Change	Every 600 hours		
80hr Inspection and Services	Every 80 hours	7	28.0
300hr Burst Disk Change	Every 300 hours	1	1.5
Daily Inspection	Every day	172	188.3
3000 Miles Coach Inspection	Every 3000 miles	1	5.0
Scheduled 12000km Inspection	Every 7457 miles (12000 km)	1	4.0
New Flyer 12000 miles coach inspection	Every 12000 miles	1	4.0
Total hours			245.8

#### ANALYSIS:

##### ANALYSIS OF CURRENT SITUATION:

1. Inspections are frequent due to training requirements.
2. Inspections are frequent due to level of technology.

##### APPLICABLE SOLUTION UNDER EVALUATION (Short Term):

1. Data collection for review.

##### EXTENDED SOLUTION (Long Term):

1. Develop maintenance inspections that equal the standard OEM inspection intervals.
2. Increase miles traveled to determine ideal inspection intervals.



## 2.5 ROAD CALLS

### (a) Summary of Road Call Since July 20, 2000

The Month of Occurrence	Number of Occurrences
October 2000	3
November 2000	7
February 2001	2
April 2001	1
May 2001	5
June 2001	5
<b>Total Number of Occurrences</b>	<b>23</b>

#### ANALYSIS:

##### ANALYSIS OF CURRENT SITUATION:

1. Higher than normal due to development of technology.
2. Has increased due to cooling system changes and higher ambient temperature.

##### APPLICABLE SOLUTION UNDER EVALUATION (Short Term):

1. Decrease system sensitivity warning/alarms.
2. Reduce erroneous shutdowns by improving fault-handling reliability.
3. Interpretation of road call classification to be clarified.

##### EXTENDED SOLUTION (Long Term):

1. Increase component testing in Labs to establish the component/system MTBF.
2. Increase running hours to establish troublesome area's for failures and evaluation.

## QUALITY SYSTEMS DEPARTMENT



TITLE

CUSTOMER REPORT OF ZEBUS AT SUNLINE TRANSIT  
(JUNE 1, 2001 to JUNE 30, 2001)

FILE #: QSR-0052

DATE: 7/6/2001

PAGE: 5 of 5

### 3. APPENDIX

#### Glossary:

- **ATF:** Automatic transmission fluid.
- **Degradation:** Decreased performance over a period of time.
- **DI water:** De-Ionized water.
- **Driving Range:** The driving distance at a given fuel consumption and fuel amount.
- **Fuel Consumption:** The fuel consumed per mile.
- **Glycol:** Anti-Freeze coolant.
- **Lube Oil:** Lubrication oil.
- **MTBF:** Mean time between failures.
- **OEM:** Original equipment manufacturer.
- **Road call:** En-route interruption of revenue service and field service had to been called in.
- **SCF:** A cubic foot of gas at 14.7 psia and 60 °F.
- **Transit Track Test:** Test on designed standard bus route.

#### Unit Conversion:

1 kg = 2.20462 lb  
1 m = 3.2808 ft  
1 m<sup>3</sup> = 35.3147 ft<sup>3</sup>  
1 mile = 1.609334 km  
1 gallon = 3.7854 liters

1 SCF contains 0.0053154 lb of hydrogen.

## QUALITY SYSTEMS DEPARTMENT



**TITLE**      **CUSTOMER REPORT OF ZEBUS AT SUNLINE TRANSIT**  
**(JULY 1, 2001 to JULY 31, 2001)**

**FILE #:** QSR-0053

**DATE:** 8/1/2001

**PAGE:** 1 of 5

**ISSUED BY:**                      Quality Systems

**PREPARED BY:**                Zhenqi Liu

**DISTRIBUTION**                      Project Manager:                      Date:  
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## QUALITY SYSTEMS DEPARTMENT



TITLE

**CUSTOMER REPORT OF ZEBUS AT SUNLINE TRANSIT  
(JULY 1, 2001 to JULY 31, 2001)**

FILE #: QSR-0053

DATE: 8/1/2001

PAGE: 2 of 5

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**THIS DOCUMENT ADDRESSES ALL SUNLINE TRANSIT REPORTING REQUIREMENTS TO THE FEDERAL TRANSIT ADMINISTRATION REFERENCE AGREEMENT 201-11-G, SECTION 2.11 (a) I, ii, iii, iv and (b) I, ii, iii, iv, vi.**

## QUALITY SYSTEMS DEPARTMENT

**XCELLSiS**  
*The Fuel Cell Engine Company*

TITLE

**CUSTOMER REPORT OF ZEBUS AT SUNLINE TRANSIT  
(JULY 1, 2001 to JULY 31, 2001)**

FILE #: QSR-0053

DATE: 8/1/2001

PAGE: 3 of 5

### 1. BASIC VEHICLE DATA

## QUALITY SYSTEMS DEPARTMENT

**XCELLSiS**  
*The Fuel Cell Engine Company*

TITLE

**CUSTOMER REPORT OF ZEBUS AT SUNLINE TRANSIT  
(JULY 1, 2001 to JULY 31, 2001)**

FILE #: QSR-0053

DATE: 8/1/2001

PAGE: 4 of 5

## 2. OPERATION DATA

## 1.1 BASIC VEHICLE DATA

### (a) Basic Vehicle Data

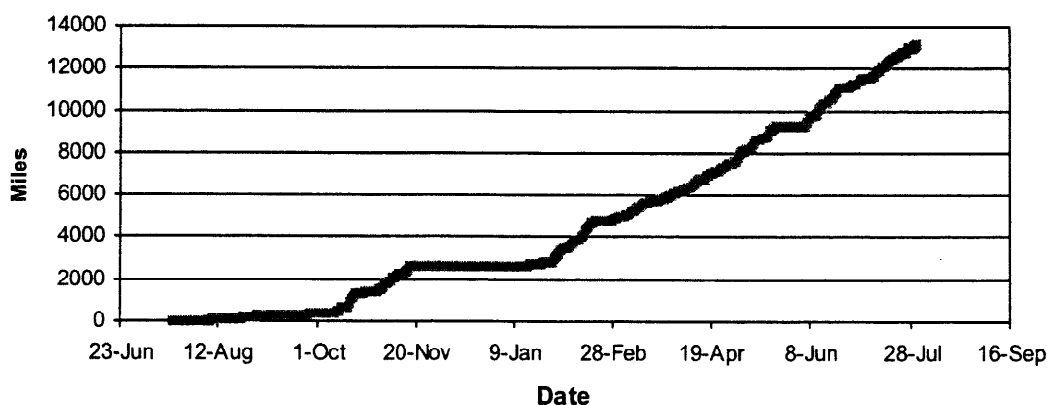
VEHICLE ID		2FYE2LM19RP015476
PHYSICAL DIMENSIONS		40.8x8.5x11.0 ft (12.4x2.57x3.4 m)
CARRYING CAPACITY:		
	Seated	39 + 1 driver
WEIGHT:		
	Curb - Weight	32,013 lb (14521 kg)
	GVWR	38,581 lb (17500 kg)
HYDROGEN TANK:		
	Type	DYNETEK-DYNECELL (TYPE-3)
	Number	8 cylinders
	Compression Pressure	3600 psig
	Volume [M3]	90.41 Cubic feet (2.56 Cubic meter)
	Capacity	100.5 lb (45.6 kg)

### (b) Picture of ZEBUS

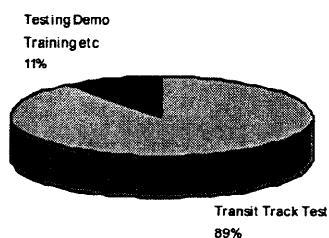


## 2.1 MILEAGE

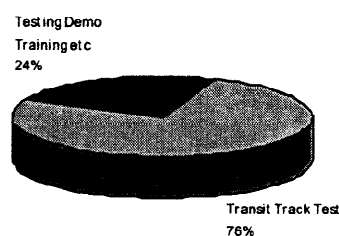
(a) Accumulated miles (all purposes) of ZEBUS at SUNLINE since July 20, 2000



(b) Accumulated miles since July 20, 2000



(c) Accumulated hours since July 20, 2000



(d) Summary of Accumulated miles and hours since July 20, 2000

	Accumulated miles	Accumulated hours	Average speed [mile/hr]
Transit Track Test	11727.8	576.8	20.3
Runs of other purposes	1432.3	179.4	8.0
Total	13160.1	756.2	17.4

### ANALYSIS:

#### ANALYSIS OF CURRENT SITUATION:

1. High hours relative to low miles are the result of functional testing of engine with bus in static condition ( ie. Non-road testing).
2. Unexpected high bus failure rate directly affected availability for scheduled runs.
3. Fuel station performance resulted in limited fuel availability.
4. Water balance has affected scheduled runs.
5. Excessive ambient temperatures limiting engine power output.

#### APPLICABLE SOLUTION UNDER EVALUATION (Short Term):

1. Limit of engineering P4T upgrades to essential requirements only.
2. Operate test lab P4T engine in Vancouver (Canada) for functional tests to pre-empt failures and evaluate components and sub-systems related to bus engine.
3. Alternate hydrogen sources are being reviewed by SunLine.
4. Optimize cooling system to improve water balance by allowing rad. fans to be operated 100%, obstruction from air intake, separate radiator from engine bay.

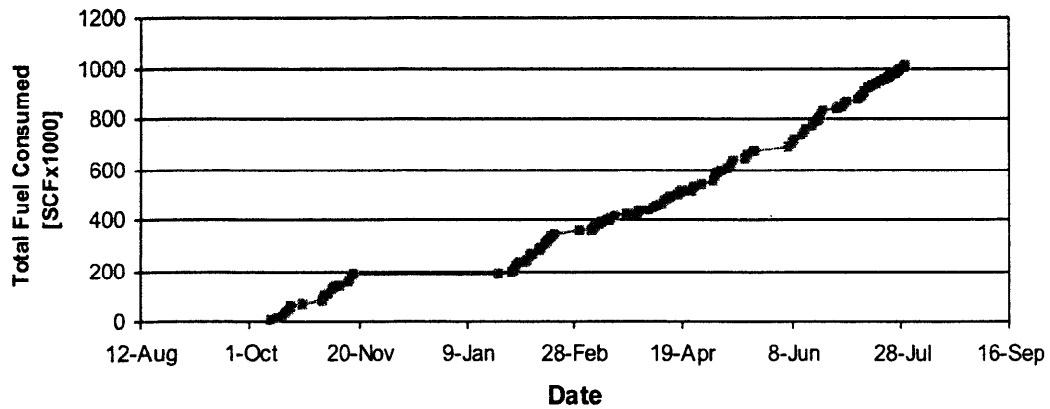
#### EXTENDED SOLUTION (Long Term):

1. Complete functional test and start transit track testing (long endurance run).
2. Reduce system sensitivity by adjusting warning and alarm settings.
3. Reduce downtime by focusing on improving system reliability.
4. Enlarge cooling capacity for higher ambient temperature range.

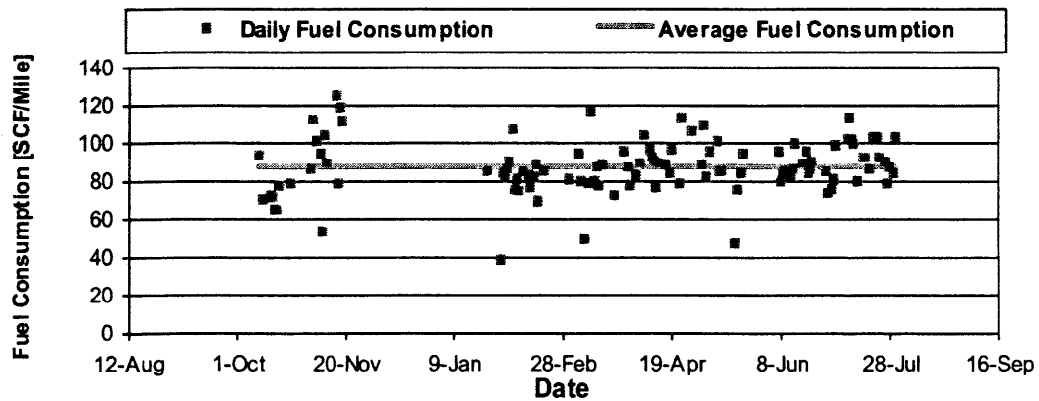


## 2.2 FUEL CONSUMPTION AND DRIVING RANGE

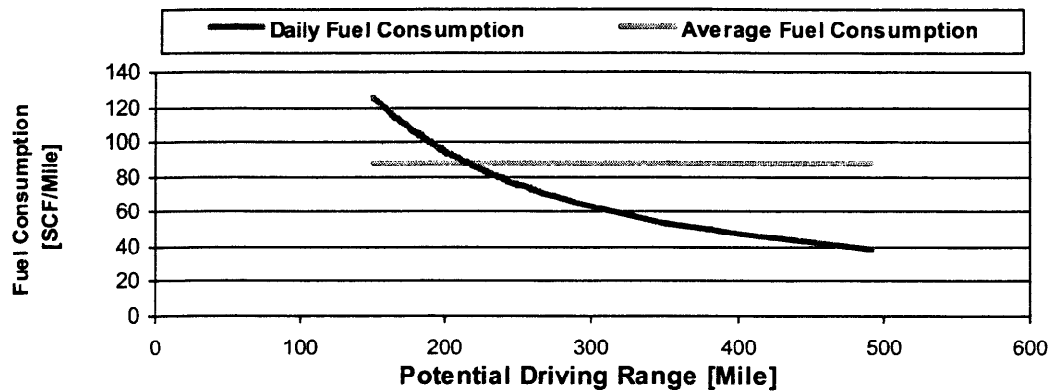
(a) Total Fuel Consumed of ZEBUS for Transit Track Test since July 20, 2000



(b) Fuel Consumption of ZEBUS for Transit Track Test since July 20, 2000



(c) Potential Driving Range of ZEBUS with Full Tank



## 2.2 FUEL CONSUMPTION AND DRIVING RANGE

*(Continues from previous page)*

### CONCEPTS:

1. Graph (a), "Total Fuel Consumed of ZEBUS for Transit Track Test since July 20, 2000", shows total hydrogen consumed for transit track tests since July 20, 2000.
2. Graph (b), "Fuel Consumption of ZEBUS for Transit Track Test since July 20, 2000", shows daily and average consumption for transit track tests.
3. Graph (c), "Potential Driving Range of ZEBUS with Full Tank", shows fuel consumption vs. correspondent potential driving range (red line). The potential driving range at average fuel consumption can be read at the intersection of the line "Daily Fuel Consumption" (Red) and the line "Average Fuel Consumption" (Green).

### ANALYSIS:

#### ANALYSIS OF CURRENT SITUATION:

1. Fuel efficiency of fuel cell engine has been limited by the purge cycle. Purging medium is hydrogen and is used to prevent water accumulation and discharge of accumulated fuel impurities.
2. Fuel efficiency of fuel cell engine is negatively affected by parasitic loads.
3. Total kilograms of hydrogen consumed for transit track test at SunLine from July 20, 2000 to date is 2037.2 kg (844980 SCF)

#### APPLICABLE SOLUTION UNDER EVALUATION (Short Term):

1. Review and seek to optimize the purge cycle.
2. Operate at optimal efficiency.
3. Implement cooling system changes such as increase radiator air flow by removing DI filter canister from air intake area.
4. Implement overcooling on down-transients to reduce average fan power.

#### EXTENDED SOLUTION (Long Term):

1. Reduce purging as much as possible.
2. Improve hydrogen recirculation.
3. Reduce parasitic loads.
4. Optimize drive train ratios.

## 2.3 CONSUMABLES

### (a) Summary of Consumables since July 20, 2000

	Hydrogen [SCF x 1000]	DI Water [Gallon]	Glycol [Gallon]	ATF [Gallon]	Lube Oil [Gallon]
July 2000	13.6				
August 2000	41.4		53		
September 2000	25.4	15			
October 2000	82.5				
November 2000	123.5	17			
December 2000	4.0				
January 2001	41.5				
February 2001	143.9	5			
March 2001	115.7	2			
April 2001	134.3	7			
May 2001	158.2	27		5	4
June 2001	179.7	24			
July 2001	173.2	36			
<b>Total</b>	<b>1236.8</b>	<b>133</b>	<b>53</b>	<b>5</b>	<b>4</b>

#### CONCEPTS:

1. The list above shows the summarized consumption results of consumables for all purposes of operation since July 20, 2000 up to the end date of this report.

#### ANALYSIS:

##### ANALYSIS OF CURRENT SITUATION:

1. High consumption of glycol and DI water is due to increased engine interventions requiring flushing of all circuits.
2. Functional tests pushing systems to their limits resulting in frequent change outs.
3. Frequent system inspections result in excessive replacement of consumables.
4. Cooling system is at maximum limiting water balance.

##### APPLICABLE SOLUTION UNDER EVALUATION (Short Term):

1. Completion of function testing on vehicle.
2. Transfer functional tests to the lab. engine.
3. Increase air flow to radiator to improve cooling efficiency.

##### EXTENDED SOLUTION (Long Term):

1. Inspection frequency will be decreased as result of test experience.
2. Gain a greater understanding of system limits.
3. Increase cooling system capacity.

## 2.4 MAINTENANCE

### (a) Summary of Scheduled Maintenance since July 20, 2000

Scheduled Maintenance	Maintenance Interval	Accumulated number of times of implementation	Accumulated hours of implementation
Scheduled 6000km Inspection	Every 3728 miles (6000 km)	2	15.0
Scheduled 24000km Inspection	Every 14913 miles (24000 km)		
Scheduled 48000km Inspection	Every 29826 miles (48000 km)		
600hr Transmission Filter Change	Every 600 hours		
80hr Inspection and Services	Every 80 hours	8	30.0
300hr Burst Disk Change	Every 300 hours	1	1.5
Daily Inspection	Every day	187	209.3
3000 Miles Coach Inspection	Every 3000 miles	1	5.0
Scheduled 12000km Inspection	Every 7457 miles (12000 km)	1	4.0
New Flyer 12000 miles coach inspection	Every 12000 miles	1	4.0
Total hours			268.8

#### ANALYSIS:

##### ANALYSIS OF CURRENT SITUATION:

1. Inspections are frequent due to training requirements.
2. Inspections are frequent due to level of technology.

##### APPLICABLE SOLUTION UNDER EVALUATION (Short Term):

1. Data collection for review.

##### EXTENDED SOLUTION (Long Term):

1. Develop maintenance inspections that equal the standard OEM inspection intervals.
2. Increase miles traveled to determine ideal inspection intervals.

## 2.5 ROAD CALLS

### (a) Summary of Road Call Since July 20, 2000

The Month of Occurrence	Number of Occurrences
October 2000	3
November 2000	7
February 2001	2
April 2001	1
May 2001	5
June 2001	5
<b>Total Number of Occurrences</b>	<b>23</b>

#### ANALYSIS:

##### ANALYSIS OF CURRENT SITUATION:

1. Higher than normal due to development of technology.
2. Has increased due to cooling system changes and higher ambient temperature.

##### APPLICABLE SOLUTION UNDER EVALUATION (Short Term):

1. Decrease system sensitivity warning/alarms.
2. Reduce erroneous shutdowns by improving fault-handling reliability.
3. Interpretation of road call classification to be clarified.

##### EXTENDED SOLUTION (Long Term):

1. Increase component testing in Labs to establish the component/system MTBF.
2. Increase running hours to establish troublesome area's for failures and evaluation.

## QUALITY SYSTEMS DEPARTMENT



TITLE

CUSTOMER REPORT OF ZEBUS AT SUNLINE TRANSIT  
(JULY 1, 2001 to JULY 31, 2001)

FILE #: QSR-0053

DATE: 8/1/2001

PAGE: 5 of 5

### 3. APPENDIX

#### Glossary:

- **ATF:** Automatic transmission fluid.
- **Degradation:** Decreased performance over a period of time.
- **DI water:** De-Ionized water.
- **Driving Range:** The driving distance at a given fuel consumption and fuel amount.
- **Fuel Consumption:** The fuel consumed per mile.
- **Glycol:** Anti-Freeze coolant.
- **Lube Oil:** Lubrication oil.
- **MTBF:** Mean time between failures.
- **OEM:** Original equipment manufacturer.
- **Road call:** En-route interruption of revenue service and field service had to been called in.
- **SCF:** A cubic foot of gas at 14.7 psia and 60 °F.
- **Transit Track Test:** Test on designed standard bus route.

#### Unit Conversion:

1 kg = 2.20462 lb  
1 m = 3.2808 ft  
1 m<sup>3</sup> = 35.3147 ft<sup>3</sup>  
1 mile = 1.609334 km  
1 gallon = 3.7854 liters

1 SCF contains 0.0053154 lb of hydrogen.

## QUALITY SYSTEMS DEPARTMENT



**TITLE**      **CUSTOMER REPORT OF ZEBUS AT SUNLINE TRANSIT**  
(August 1, 2001 to August 31, 2001)

**FILE #:** QSR-0058

**DATE:** 9/4/2001

**PAGE:** 1 of 5

**ISSUED BY:**                      Quality Systems

**PREPARED BY:**                Zhenqi Liu

**DISTRIBUTION APPROVAL:**                      Project Manager:                      Date:

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Ron Wallace

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## QUALITY SYSTEMS DEPARTMENT

**XCELLSiS**  
*The Fuel Cell Engine Company*

TITLE

**CUSTOMER REPORT OF ZEBUS AT SUNLINE TRANSIT  
(August 1, 2001 to August 31, 2001)**

FILE #: QSR-0058

DATE: 9/4/2001

PAGE: 2 of 5

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**THIS DOCUMENT ADDRESSES ALL SUNLINE TRANSIT REPORTING REQUIREMENTS TO THE FEDERAL TRANSIT ADMINISTRATION REFERENCE AGREEMENT 201-11-G, SECTION 2.11 (a) I, ii, iii, iv and (b) I, ii, iii, iv, vi.**



## QUALITY SYSTEMS DEPARTMENT



TITLE

CUSTOMER REPORT OF ZEBUS AT SUNLINE TRANSIT  
(August 1, 2001 to August 31, 2001)

FILE #: QSR-0058

DATE: 9/4/2001

PAGE: 3 of 5

### 1. BASIC VEHICLE DATA

## QUALITY SYSTEMS DEPARTMENT



TITLE

**CUSTOMER REPORT OF ZEBUS AT SUNLINE TRANSIT**  
**(August 1, 2001 to August 31, 2001)**

FILE #: QSR-0058

DATE: 9/4/2001

PAGE: 4 of 5

## 2. OPERATION DATA

## 1.1 BASIC VEHICLE DATA

### (a) Basic Vehicle Data

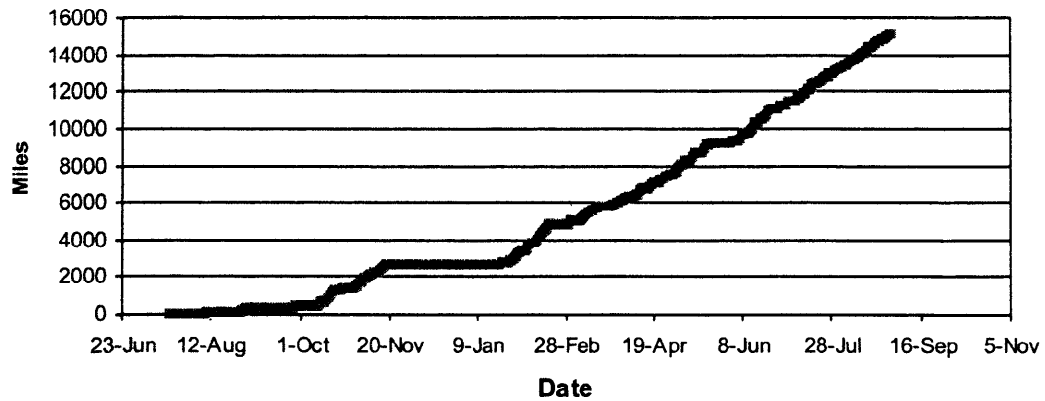
VEHICLE ID		2FYE2LM19RP015476
PHYSICAL DIMENSIONS		40.8x8.5x11.0 ft (12.4x2.57x3.4 m)
CARRYING CAPACITY:		
	Seated	39 + 1 driver
WEIGHT:		
	Curb - Weight	32,013 lb (14521 kg)
	GVWR	38,581 lb (17500 kg)
HYDROGEN TANK:		
	Type	DYNETEK-DYNECELL (TYPE-3)
	Number	8 cylinders
	Compression Pressure	3600 psig
	Volume [M3]	90.41 Cubic feet (2.56 Cubic meter)
	Capacity	100.5 lb (45.6 kg)

### (b) Picture of ZEBUS

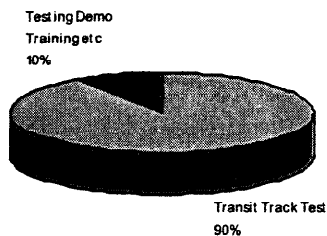


## 2.1 MILEAGE

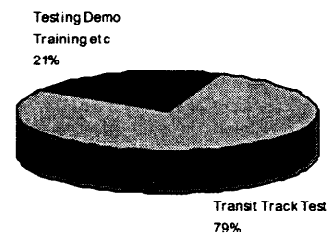
(a) Accumulated miles (all purposes) of ZEBUS at SUNLINE since July 20, 2000



(b) Accumulated miles since July 20, 2000



(c) Accumulated hours since July 20, 2000



(d) Summary of Accumulated miles and hours since July 20, 2000

	Accumulated miles	Accumulated hours	Average speed [mile/hr]
Transit Track Test	13667.8	681.9	20.0
Runs of other purposes	1486.3	183.4	8.1
<b>Total</b>	<b>15154.1</b>	<b>865.3</b>	<b>17.5</b>

### ANALYSIS:

#### ANALYSIS OF CURRENT SITUATION:

1. Increase availability due to completion of system upgrades i.e cooling package.
2. Water balance has increased also due to installation of 2nd DI fill tank.
3. Inverter device net control card experiencing failure due to overheating.
4. Excessive ambient temperatures limiting engine power output.

#### APPLICABLE SOLUTION UNDER EVALUATION (Short Term):

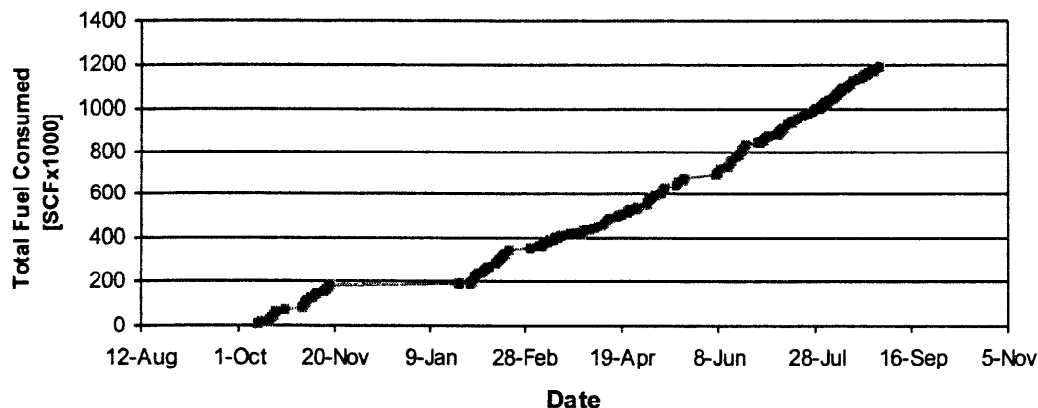
1. Alternate hydrogen sources are being reviewed by SunLine to increase full fill pressure to 3600 PSI.
2. Test and evaluate P5 inverter.

#### EXTENDED SOLUTION (Long Term):

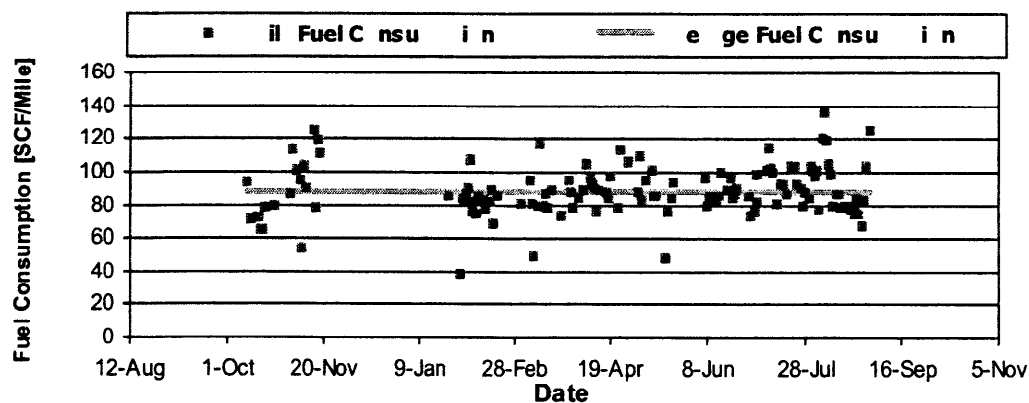
1. Test and evaluate P5 inverter including device net control card and internal heat management.
2. Reduce system sensitivity by adjusting warning and alarm settings.
3. Reduce downtime by focusing on improving system reliability.

## 2.2 FUEL CONSUMPTION AND DRIVING RANGE

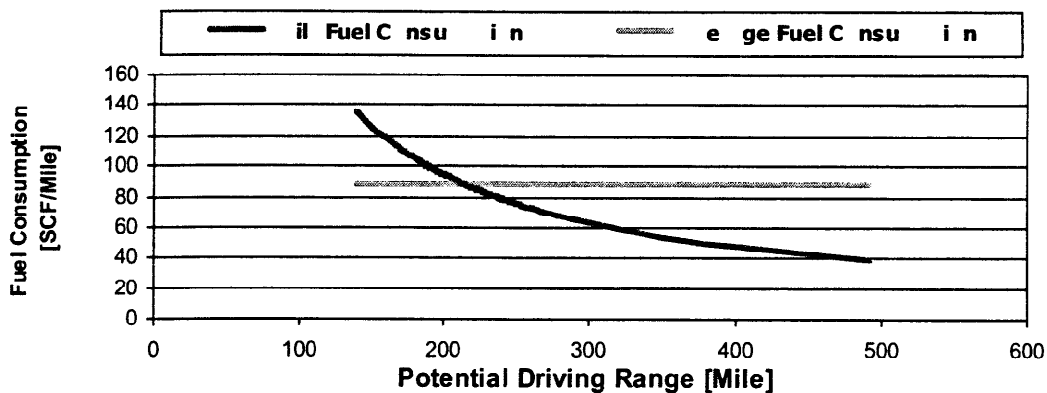
Total Fuel Consumed [SCFx1000] since start



Fuel Consumption [SCF/Mile] since start



Fuel Consumption [SCF/Mile] vs. Potential Driving Range [Mile]



## 2.2 FUEL CONSUMPTION AND DRIVING RANGE

*(Continues from previous page)*

### CONCEPTS:

1. Graph (a), "Total Fuel Consumed of ZEBUS for Transit Track Test since July 20, 2000", shows total hydrogen consumed for transit track tests since July 20, 2000.
2. Graph (b), "Fuel Consumption of ZEBUS for Transit Track Test since July 20, 2000", shows daily and average consumption for transit track tests.
3. Graph (c), "Potential Driving Range of ZEBUS with Full Tank", shows fuel consumption vs. correspondent potential driving range (red line). The potential driving range at average fuel consumption can be read at the intersection of the line "Daily Fuel Consumption" (Red) and the line "Average Fuel Consumption" (Green).

### ANALYSIS:

#### ANALYSIS OF CURRENT SITUATION:

1. Fuel efficiency of fuel cell engine has been limited by the purge cycle. Purging medium is hydrogen and is used to prevent water accumulation and discharge of accumulated fuel impurities.
2. Fuel efficiency of fuel cell engine is negatively affected by parasitic loads.
3. Total kilograms of hydrogen consumed for transit track test at SunLine from July 20, 2000 to date is 2857.6 kg.
4. Fuel cell performance reduced purge cycle frequency, there by increasing fuel efficiency.

#### APPLICABLE SOLUTION UNDER EVALUATION (Short Term):

1. Review and seek to optimize the purge cycle.
2. Monitor cooling performance during high ambient temperatures.

#### EXTENDED SOLUTION (Long Term):

1. Reduce purging as much as possible.
2. Improve hydrogen recirculation.
3. Reduce parasitic loads.
4. Optimize drive train ratios.
5. Implement phase 4 field test data as a model for the expected P5 operation conditions.

## 2.3 CONSUMABLES

### (a) Summary of Consumables since July 20, 2000

	Hydrogen [SCF x 1000]	DI Water [Gallon]	Glycol [Gallon]	ATF [Gallon]	Lube Oil [Gallon]
July 2000	13.6				
August 2000	41.4		53		
September 2000	25.4	15			
October 2000	82.5				
November 2000	123.5	17			
December 2000	4.0				
January 2001	41.5				
February 2001	143.9	5			
March 2001	115.7	2			
April 2001	134.3	7			
May 2001	158.2	27		5	4
June 2001	179.7	24			
July 2001	173.2	36			
August 2001	179.3	1			
<b>Total</b>	<b>1416.2</b>	<b>134</b>	<b>53</b>	<b>5</b>	<b>4</b>

#### CONCEPTS:

1. The list above shows the summarized consumption results of consumables for all purposes of operation since July 20, 2000 up to the end date of this report.

#### ANALYSIS:

##### ANALYSIS OF CURRENT SITUATION:

1. System improvements such as: Cooling, 2nd DI header tank, fuel cell performance have contributed to a decrease in repairs and consumables.
2. Cooling system improvements have decreased water consumption.

##### APPLICABLE SOLUTION UNDER EVALUATION (Short Term):

1. Transfer functional tests to the lab. engine.
2. Monitor cooling system efficiency.

##### EXTENDED SOLUTION (Long Term):

1. Inspection frequency will be decreased as result of test experience.
2. Gain a greater understanding of system limits.

## 2.4 MAINTENANCE

### (a) Summary of Scheduled Maintenance since July 20, 2000

Scheduled Maintenance	Maintenance Interval	Accumulated number of times of implementation	Accumulated hours of implementation
Scheduled 6000km Inspection	Every 3728 miles (6000 km)	2	15.0
Scheduled 24000km Inspection	Every 14913 miles (24000 km)		
Scheduled 48000km Inspection	Every 29826 miles (48000 km)		
600hr Transmission Filter Change	Every 600 hours		
80hr Inspection and Services	Every 80 hours	9	32.5
300hr Burst Disk Change	Every 300 hours	1	1.5
Daily Inspection	Every day	212	253.8
3000 Miles Coach Inspection	Every 3000 miles	1	5.0
Scheduled 12000km Inspection	Every 7457 miles (12000 km)	1	4.0
New Flyer 12000 miles coach inspection	Every 12000 miles	1	4.0
<b>Total hours</b>			<b>315.8</b>

### ANALYSIS:

#### ANALYSIS OF CURRENT SITUATION:

1. Inspections are frequent due to training requirements.
2. Inspections are frequent due to level of technology.

#### APPLICABLE SOLUTION UNDER EVALUATION (Short Term):

1. Data collection for review.
2. Customer feedback on inspection frequency.

#### EXTENDED SOLUTION (Long Term):

1. Develop maintenance inspections that equal the standard OEM inspection intervals.
2. Increase miles traveled to determine ideal inspection intervals.



## 2.5 ROAD CALLS

### (a) Summary of Road Call Since July 20, 2000

The Month of Occurrence	Number of Occurrences
October 2000	3
November 2000	7
February 2001	2
April 2001	1
May 2001	5
June 2001	5
August 2001	1
<b>Total Number of Occurrences</b>	<b>24</b>

#### ANALYSIS:

##### ANALYSIS OF CURRENT SITUATION:

1. Has decreased due to cooling system changes.
2. Increase ambient temperatures effecting inverter performance.

##### APPLICABLE SOLUTION UNDER EVALUATION (Short Term):

1. Decrease system sensitivity warning/alarms.
2. Reduce erroneous shutdowns by improving fault-handling reliability.
3. Monitor cooling efficiency.

##### EXTENDED SOLUTION (Long Term):

1. Increase component testing in Labs to reduce MTBF in future developemnt.

## QUALITY SYSTEMS DEPARTMENT



**TITLE** CUSTOMER REPORT OF ZEBUS AT SUNLINE TRANSIT  
(August 1, 2001 to August 31, 2001)

**FILE #:** QSR-0058

**DATE:** 9/4/2001

**PAGE:** 5 of 5

### 3. APPENDIX

#### Glossary:

- **ATF:** Automatic transmission fluid.
- **Degradation:** Decreased performance over a period of time.
- **DI water:** De-Ionized water.
- **Driving Range:** The driving distance at a given fuel consumption and fuel amount.
- **Fuel Consumption:** The fuel consumed per mile.
- **Glycol:** Anti-Freeze coolant.
- **Lube Oil:** Lubrication oil.
- **MTBF:** Mean time between failures.
- **OEM:** Original equipment manufacturer.
- **Road call:** En-route interruption of revenue service and field service had to been called in.
- **SCF:** A cubic foot of gas at 14.7 psia and 60 °F.
- **Transit Track Test:** Test on designed standard bus route.

#### Unit Conversion:

1 kg = 2.20462 lb  
1 m = 3.2808 ft  
1 m<sup>3</sup> = 35.3147 ft<sup>3</sup>  
1 mile = 1.609334 km  
1 gallon = 3.7854 liters

1 SCF contains 0.0053154 lb of hydrogen.



# PART REPLACEMENT

Report period from July 20, 2000 to August 31, 2001

Bus ID: P4T-1

Date	Tag ID	Part Name	Type Of Work
10-Jul-01	PC:E01	Inverter	Troubleshooting
25-Jun-01	HUM:S01	humidifier	Maintenance
25-Jun-01	HUM:S02	humidifier	Maintenance
25-Jun-01	HUM:S04	humidifier	Maintenance
25-Jun-01	FCS:S04(D)	stack	Maintenance
25-Jun-01	FCS:S06(F)	stack	Maintenance
16-Jun-01	PC:E01	Inverter	Troubleshooting
27-May-01	HEX:Y01	Fluid oil cooler	Upgrade
24-May-01	PC:E01	inverter	Repair
22-May-01	CMP:A02	Turbo	Repair
16-May-01	PT:H01	Pressure Transducer	Repair
27-Apr-01	FLT:H02	Hydrogen particulate filter	Maintenance
26-Apr-01	FLT:D06	DI filter assy	Upgrade
14-Apr-01	HUM:S02	humidifier	Repair
14-Apr-01	FCS:S04(D)	Stack	Repair
6-Apr-01	CVM:S04(D)	CVM Board	Repair
4-Apr-01	SOV:H08	H2 valve	Repair
31-Mar-01	FCS:S04(D)	stack	Repair
14-Mar-01	FLT:D02	COND. DI Filter	Maintenance
14-Mar-01	FLT:D01	SEP DI Filter	Maintenance
9-Mar-01	PSE:H01	Burst disk	Maintenance
6-Mar-01	HUM:S04	humidifier	Repair
6-Mar-01	FCS:S06(F)	stack	Repair
2-Mar-01	FLT:A01	Air intake filter	Maintenance
1-Mar-01	PC:E01	Inverter	Troubleshooting
26-Feb-01	HUM:S01	Humidifier	Repair
26-Feb-01	HUM:S02	Humidifier	Repair
23-Feb-01	XM:A01	Oil Indicator	Repair
20-Feb-01	HUM:S03	humidifier	Maintenance
20-Feb-01	FCS:S05(E)	stack	Maintenance
29-Jan-01	PC:E01	Ingverter	Troubleshooting
20-Jan-01	PC:E01	Inverter	Troubleshooting
19-Jan-01	PC:E01	inverter	Troubleshooting
20-Nov-00	HUM:S01	humidifier	Repair
20-Nov-00	HUM:S02	humidifier	Repair
20-Nov-00	HUM:S03	humidifier	Repair
20-Nov-00	HUM:S04	humidifier	Repair
7-Oct-00	BAT:E01	12V battery	Maintenance
7-Oct-00	BAT:E02	24V battery	Maintenance
3-Oct-00	LS:D01	DI header tank level switch	Repair
30-Sep-00	XM:A02	Air filter restriction indicator	Repair
14-Sep-00	FLT:A02	Module 1 air inlet filter	Maintenance
13-Sep-00	FCS:S04(D)	Stack	Maintenance
8-Sep-00	FLT:L01	Oil Particle filter	Maintenance
8-Sep-00	FLT:L02	Particle filter	Maintenance
7-Sep-00	DBISO:S01	Stack vibration isolator	Upgrade
2-Sep-00	XM:M01	Gear for Air brake	Maintenance
17-Aug-00	XM:Q01	AC hose and fitting	Other
4-Aug-00	XM:Q01	AC filter drier	Upgrade
4-Aug-00	XM:Q01	AC hose and fitting	Upgrade
4-Aug-00	XM:Q01	R22 expansion valve	Upgrade
29-Jul-00	PMP:D01	DI pump housing	Repair
29-Jul-00	PMP:D01	DI pump impeller	Repair
25-Jul-00	PMP:D01	DI pump housing	Maintenance
25-Jul-00	PMP:D01	DI pump impeller	Maintenance
25-Jul-00	PMP:G01	Glycol pump impeller	Maintenance

## Road Call

ROAD CALL		
Report period from July 20, 2000 to August 31, 2001		
Bus ID: P4T-1		
Date	Incident/Problem Description	Description On Correction
20-Oct-00	CVM alarm shutdown.	Restart & rev idle to 1500RPM for 2 minutes.
20-Oct-00	DI HDR TANK LOW, DATALINER SHARE ALM MSG	Refilled DI header tank.
31-Oct-00	Bus coach batteries were drained (recorded in earlier snag). Possible cause: Landau operator periodically started bus to increase air tank pressure, to keep air springs inflated, to keep chains tight between bus and Landau. Coach has air leak which can bleed completely in 2-3 days of parking. This occurred during shipment of bus.	Batteries had to be charged.
2-Nov-00	CVM ALM shutdown	Cycled power and restarted.
2-Nov-00	CVM ALM shutdown	Restarted.
2-Nov-00	CVM shutdown	Restarted.
2-Nov-00	CVM ALM shutdown during 2nd startup attempt.	Reset main power and attempted to start again.
3-Nov-00	Bus ran low on DI-water resulting in shutdown and road call.	Topped up DI water header tank.
8-Nov-00	"DI Header tank Low" msg on dataliner. Bus shutdown.	Refilled DI header tank.
17-Nov-00	HI DI OUTLET TEMP ALM	Topped up DI water header tank and restarted successfully.
9-Feb-01	Bus shutdown. Re: DC over current alarm.	Checked fault history and restarted bus.
14-Feb-01	Failed startup after DI header tank low level alarm. CVM warning will not clear during startup.	Bus would not restart. Bus pushed back into bay.
11-Apr-01	Bus shutdown due to low DI water in header tank	Added DI water in tank (6 L); Re-started.
4-May-01	Low DI HDR TNK Alarm shutdown. Shutdowns: 1st at 15:00h DAQ clock. 2nd at 15:07h DAQ clock.	Refilled DI HDR tank, restarted bus successfully.
7-May-01	LOW DI HDR TNK shutdown- level was below readable scale.	Road call, refilled DI water
11-May-01	Bus shutdown due to lack of DI water.	Filled DI water tank and re-started.
11-May-01	Bus shutdown due to low DI water.	Re-filled DI header tank and started bus.
12-May-01	Bus shutdown due to (Hi Air/H2 Delta Pressure) - (Hi DI Inlet Pressure)	Re-started bus.
15-Jun-01	Bus shutdown Re: DI header tank low level	Refilled DI header tank and restarted bus.
18-Jun-01	Bus shutdown Re: CVM Alarm.	Restarted bus.
18-Jun-01	Bus shutdown Re: CVM Alarm	Restarted bus.
20-Jun-01	Hi inlet air temp alarm. Hi RAD out temperature.	Re-started Bus.
21-Jun-01	Bus shutdown due to CVM alarm	Re-started bus.
1-Aug-01	Bus shutdown due to H2 roof sensor failure.	Replaced roof H2 sensor. Recalibrate sensor.

**Please see *Hydrogen Fuel Cell Engines and Related Technologies* training manual, authored by a team formed by College of the Desert (COD), Energy Technology Training Center (ETTC) under contract with SunLine Transit Agency, submitted under separate cover.**

